A M O T E C

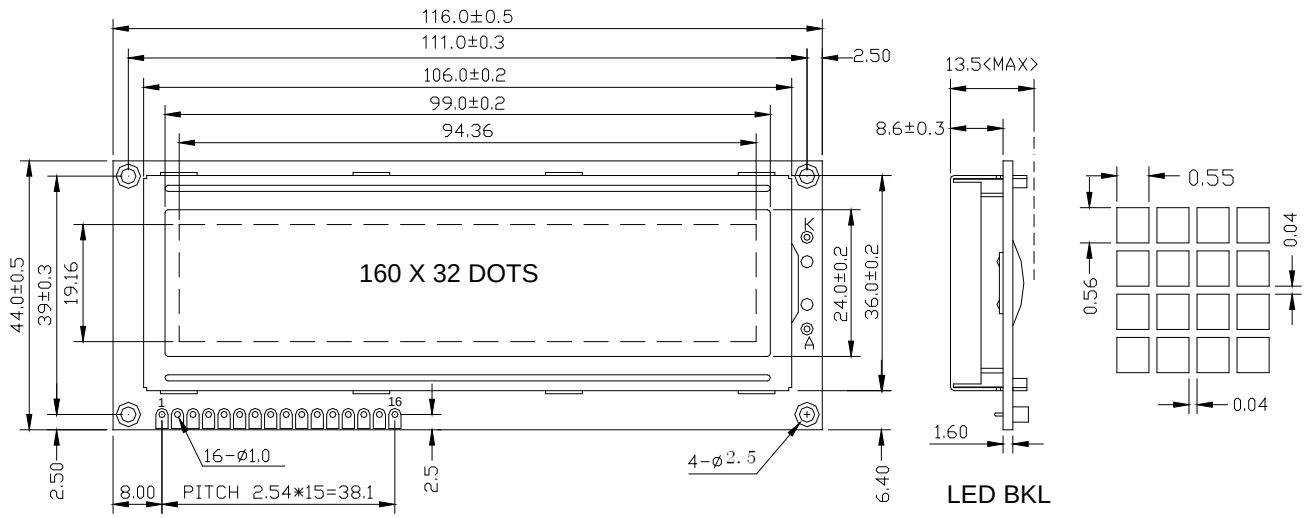
ADM16032C

SPECIFICATIONS OF LCD MODULE

Features

1. Display format: 160*32 dots matrix graphic
2. Easy interface with 8-bit MPU
3. Low power consumption
4. LED backlight
5. Driving method: 1/32 duty, 1/6 bias
6 .LCD driver IC: AX6120DOA or Equivalent

Outline dimension

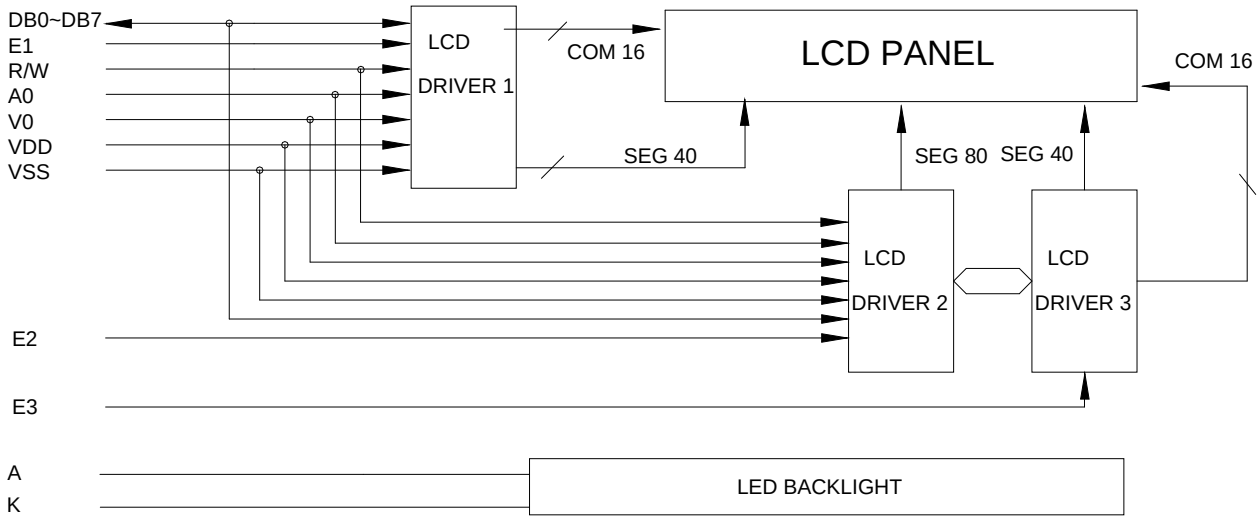


Unit:mm

Absolute maximum ratings

Item	Symbol	Standard			Unit
Power voltage	V_{DD}-V_{SS}	0	-	7.0	V
Input voltage	VIN	VSS	-	VDD	
Operating temperature range	Top	-20	-	+70	℃
Storage temperature range	Tst	-30	-	+80	

Block diagram



Interface pin description

Pin no.	Symbol	External connection	Function
1	A0	I	0: Instructions 1: data
2	E2	I	Enable signal for U2
3	E1	I	Enable signal for U1
4	R/W	I	Read/write select signal
5	V_{DD}	Power supply	Power supply for logic (+5V) for LCM
6	V_{SS}		Signal ground for LCM (GND)
7~14	DB0~DB7	I/O	Data bus [0~7] Bi-directional data bus
15	V0	I	Contrast adjust
16	E3	I	Enable signal for U3

Optical characteristics

STN type display module (Ta=25℃, VDD=5.0V)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Viewing angle	θ	$C_r \geqslant 2$	-60	-	35	deg
	Φ		-40	-	40	
Contrast ratio	C_r		-	8	-	-
Response time (rise)	T_r	-	-	200	250	ms
Response time (fall)	T_r	-	-	300	350	

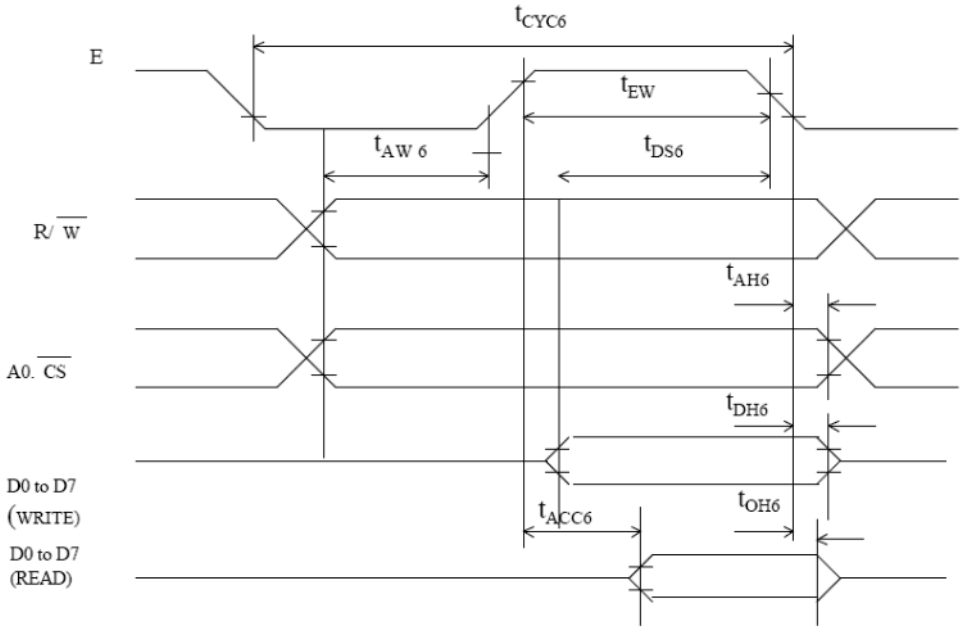
DC Electrical Characteristics

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Supply voltage for LCD	V_{DD}-V_5	Ta =25℃	-	6.5	-	V
Input voltage	V_{DD}		4.8	5.0	5.3	
Supply current	I_{DD}	Ta=25℃ V_{DD}=5.0V	-	2.0	3.5	mA
Input leakage current	I_{LKG}		-	-	5.0	uA
“H” level input voltage	V_{IH}		2.2	-	V_{DD}	V
“L” level input voltage	V_{IL}	Twice initial value or less	0	-	0.6	
“H” level output voltage	V_{OH}	LOH=-0.25mA	2.4	-	-	
“L” level output voltage	V_{OL}	LOH=1.6mA	-	-	0.4	
Backlight supply voltage	V_F		-	4.8	5.0	
Backlight supply current	I_F	V=5.0V, R=6.8 Ohm	-	130	240	mA

MPU bus read/write (68-family MPU)

Item		Symbol	Conditions	Min.	Max.	Unit
Address hold time		tAH6		10		ns
Address setup time		tAW6		20		
System cycle time		tCYC6		1000		
Data setup time		tDS6		80		
Data hold time		tDH6		10		
RD access time		tACC6	CL=100PF		90	
Output disable time		tCH6		10	60	
Enable pulse width	Read	tEW		100		
	Write			80		

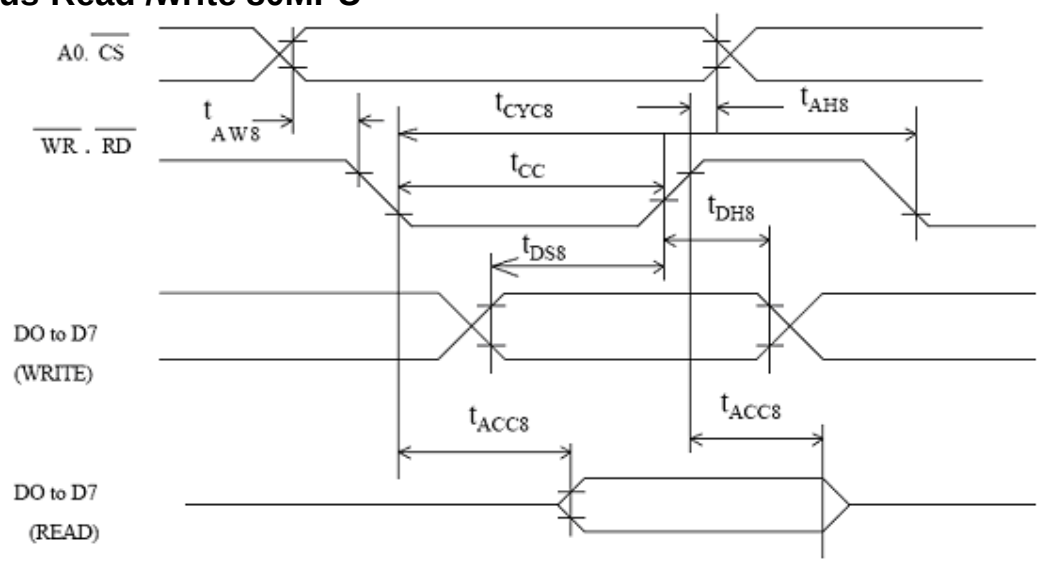
MCU Bus Read /write 68MPU



MPU bus read/write (80-family MPU)

Item	Symbol	Conditions	Min.	Max.	Unit
Address hold time	tAH8		10		ns
Address setup time	tAW8		20		
System cycle time	tCC		200		
Control pulse width	tCYC8		1000		
Data setup time	tDS8		80		
Data hold time	tDH8		10		
RD access time	tACC8	CL=100PF		90	
Output disable time	tCH8		10	60	

MCU Bus Read /write 80MPU



Display Control Instruction

Parameter	A0	E	R/W	D7	D6	D5	D4	D3	D2	D1	D0	Note
Display ON /OFF	0	1	0	1	0	1	0	1	1	1	0/1	Turns display on or off 1: ON ; 0 : OFF
Display start line	0	1	0	1	1	0	Display start address (0 to 31)					Specifies RAM line corresponding to top line of display
Set page address	0	1	0	1	0	1	1	1	0	Page (0 to 3)		Sets display RAM page in page address register
Set column (segment) address	0	1	0	0	Column address (0 to 79)							Sets display RAM column address in column address register
Read status	0	0	1	Busy	ADC	ON/ OFF	RESET	0	0	0	0	Reads the following status: BUSY 1: Busy 0: Ready ADC 1: CW output 0: CCW output ON/OFF 1: Display off 0: Display on RESET 1: Being reset 0: Normal
Write display data	1	1	0	Write data								Write data from data bus into display RAM
Read display data	1	0	1	Read data								Read data from display RAM onto data bus
Select ADC	0	1	0	1	0	1	0	0	0	0	0/1	0: CW output 1: CCW output
Static driver ON/OFF	0	1	0	1	0	1	0	0	1	0	0/1	Selects static driving operation. 1: static driver, 0: Normal driving
Select duty	0	1	0	1	0	1	0	1	0	0	0/1	Select LCD duty cycle 1: 1/32, 0: 1/16
Read-modify write	0	1	0	1	1	1	0	0	0	0	0	Read-modify-write ON
End	0	1	0	1	1	1	0	1	1	1	0	Read-modify-write OFF
Reset	0	1	0	1	1	1	0	0	0	1	0	Software reset

Table 3 is the command table. The AX6120 series identifies a data bus using a combination of A0 and R/W (RD or WR signals. As the MPU translates a command in the internal timing only (independent from the external clock). Its speed is very high. The busy check is usually not required.

Display ON/OFF (AEH, AFH)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	0	1	0	1	1	1	D

The command turns the display on and off
D=1: display ON D=0: display OFF

Display start line (C0H~DFH)

This command specifies the line address and indicates the display line that corresponds to

COM0. The display area begins at the specified line address and continues the line address increment direction. This area having the number of lines of the specified display duty is displayed. If the line address is changed dynamically by this command the vertical smooth scrolling and paging can be used.

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	1	0	A4	A3	A2	A1	A0

This command loads the display start line register.

A4	A3	A2	A1	A0	Line address
0	0	0	0	0	0
0	0	0	0	1	1
/	/	/	/	/	/
1	1	1	1	1	1F

Set page address (B8H~BBH)

This command specifies the page address that corresponds to the low address of the display data RAM when it is accessed by the MPU. Any bit of the display data RAM can be accessed when its page address and column address are specified. The display status is not changed even when the page address is changed.

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	0	1	1	1	0	A1	A0

This command loads the page address register.

A1	A0	Page
0	0	0
0	1	1
1	0	2
1	1	3

Set column address (00H~4FH)

This command specifies a column address of the display data RAM. When the display data RAM is accessed by the MPU continuously, the column address is incremented by 1 each time it is accessed from the set address. Therefore, the MPU can access to data continuously. The column address stops to be incremented at address 80, and the page address is not changed continuously.

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	0	A6	A5	A4	A3	A2	A1	A0

This command loads the column address register.

A6	A5	A4	A3	A2	A1	A0	Column address
0	0	0	0	0	0	0	0
0	0	0	0	0	0	1	1
/	/	/	/	/	/	/	/
1	0	0	1	1	1	1	4F

Read status

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	Busy	ADC	On/off	Reset	A3	A2	A1	A0

Reading the command I/O register (A0=0) yields system status information.

The busy bit indicates whether the driver will accept a command or not.

Busy=1: the driver is currently executing a command or is resetting. No new command will be accepted.

Busy=0: the driver will accept a new command.

The ADC bit indicates the way column addresses are assigned to segment drivers.

ADC=1 Normal. Column address n→ segment driver n.

ADC=0 Inverted. Column address 79 u→ segment driver u.

The ON/OFF bit indicates the current status of the display.

It is the inverse of the polarity of the display ON/OFF command.

ON/OFF=1: display off

ON/OFF=0: display on

The RESET bit indicates whether the driver is executing a hardware or software reset or if it is in normal operating mode.

Reset=1: currently executing reset command.

Reset=0: normal operation

Write display data

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
1	1	0	Write data							

Writes 8-bit of data into the display data RAM, at a location specified by the contents of the column address and page address registers and then increments the column address register by one.

Read display data

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
1	0	1	Read data							

Reads 8-bit of data from the data I/O latch, updates the contents of the I/O latch with display

data from the display data RAM location specified by the contents of the column address and page address registers and then increme nts the column address register.
After loading a new address into the column address register one dummy read is required before valid data is obtained.

Select ADC (A0H, A1H)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	0	1	0	0	0	0	D

This command selects the relationship between display data RAM column addresses and segment drivers.

D=1: SEG0← column address 4FH,4EH…00H(inverted).

D=0: SEG0← column address 00H,01H…4FH(normal).

This command is provided to reduce restrictions on the placeme nt of driver ICs and routing of traces during printed circuit board design.

Static drive ON/OFF (A4H, A5H)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	0	1	0	0	1	0	D

Forces display on and all common outputs to be selected.
D=1:static drive on
D=0:static drive off

Select duty (A8H; A9H)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	0	1	0	1	0	0	D

This command sets the duty cycle of the LCD drive and is only valid for the AX6120F, which performs passive operation. The duty cycle of the AX6121F is determined by the externally generated FR signal.
AX6120
D=1: 1/32 duty cycle
D=0: 1/16 duty cycle

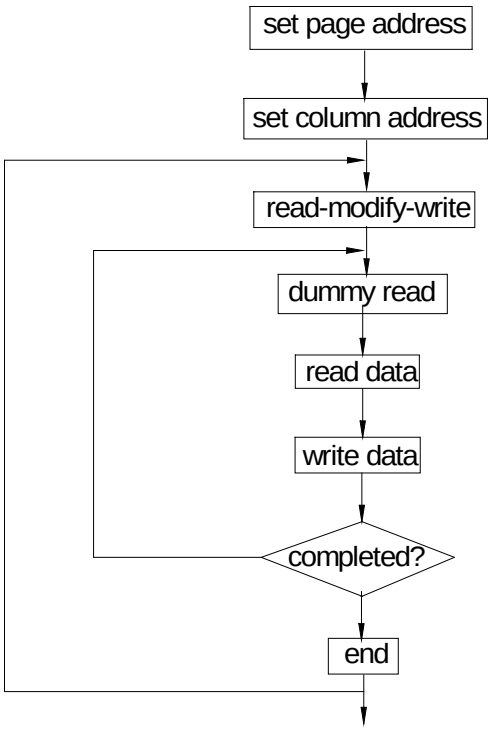
READ-MODIFY-WRITE (E0H)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	1	1	0	0	0	0	0

This command defeats column address register auto-increment after data reads. The current contents of the column address register are saved. This mode remains active until an end command is repeated. Operation sequence during cursor display

When the end command is entered, the column address is re turned to the one used during input of read-modify-write command. This function can reduce the load of MPU when data change is repeated at a specific display area (such as cursor blinking).

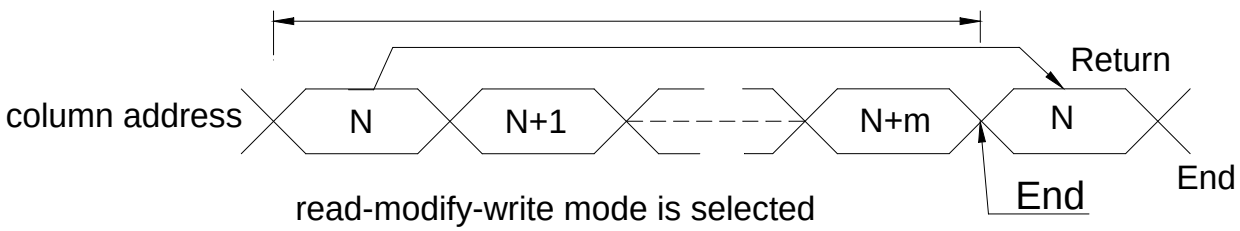
*Any command other than data read or write can be used in the read -modify-write mode. However, the column address set command cannot be used.



END (EEH)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	1	1	0	1	1	1	0

This command cancels read-modify-write mode and restores the contents of the column address register to their value prior to the receipt of the read -modify-write command.



RESET (E2H)

A0	E (RD)	R/W (/WR)	D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	1	1	0	1	1	1	0

This command clears
The display start line register.
And set page address register to 3 page.
It does not affect the contents of the display data RAM.

LCM Operation Precautions

(1) It is an indispensable condition to drive LCD within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life. An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current driver should be avoided.

(2) Response time will be extremely delayed at lower tem perature than the specified operating temperature range and on the other hand LCD's show dark blue color in the higher temperature. However, those phenomena do not mean any malfunction or display out of order with LCD's, which will come back in the specified operation temperature range.

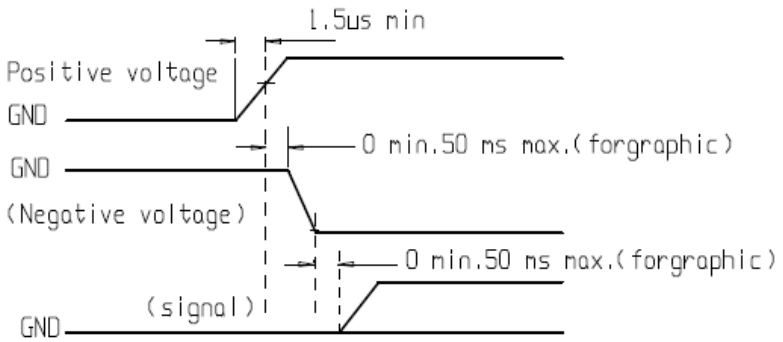
(3) If the display area is pushed hard during operation, some font s will be abnormally displayed. But it resumes normal condition after turning off once.

(4) A slight dew depositing on terminals could be a cause for electrochemical reaction resulting in terminal open circuit.

(5) Display contrast varies with the change of liquid crystal driving voltage (V_O). Adjust V_O to show the best contrast.

(6) Condensation on terminals can cause an electrochemical reaction disrupting the terminal circuit. Therefore, it is suggested to use the LCD under the relative condition of 40°C, 85% RH.

(7) When turning the power on, input each signal after the positive/negative voltage becomes stable.



(8) The backlight must be operated within the condition of specification. The overload current or too high voltage will reduce the life time or destroy the backlight.

Handing Precautions

(1) The display panel is made of glass. Do not subject it to a mechanical shock by dropping it or impact.

(2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.

(3) Do not apply excessive force to the display surface or the a djoining areas since this may cause the color tone to

vary.

(4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Please handle the polarizer carefully.

(5) If the display surface becomes contaminated, breathe on th e surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents :

- Isopropyl alcohol
- Ethyl alcohol

(6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.

- Water
- Ketone
- Aromatic solvents

(7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.

(8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the IO cable or the backlight cable.

(9) Do not attempt to disassemble or process the LCD module.

(10) NC terminal should be open. Do not connect anything.

(11) If the logic circuit power is off, do not apply the input signals.

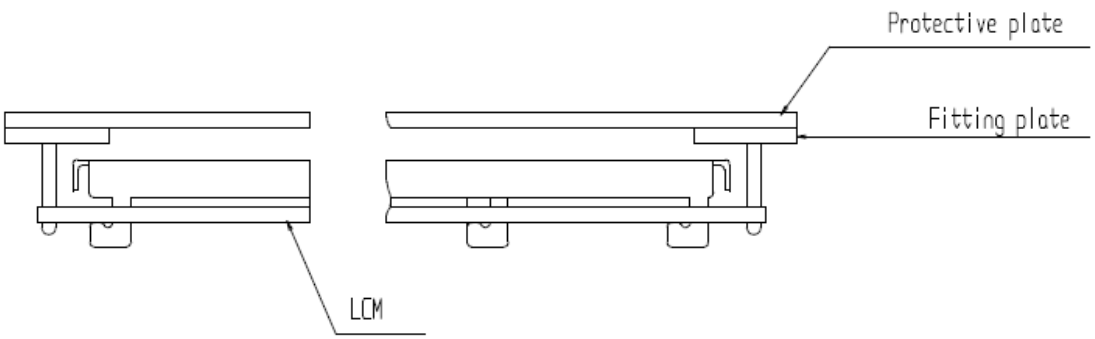
(12) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- Be sure to ground the body when handling the LCD modules.
- Tools required for assembling, such as soldering irons, must be properly grounded.
- To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.
- The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

Installing Precautions

The hole in the printed circuit board is used to fix LCM as shown in the picture below. Attend to the following items when installing the LCM.

(1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.



(2) When assembling the LCM into other equipment, the spa cer to the bit between the LCM and the fitting plate

should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be 0.1mm.

Storage Precautions

In case of storing for a long period of time for the purpose of replacement use, the following ways are recommended.

(1) Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it, and with no desiccant.

(2) Placing in a dark place where neither exposure to direct sunlight nor light is, keeping temperature in the range from -30°C to 80°C

(3) Storing with no touch on polarizer surface by anything else. (It is recommended to store them as they have been contained in the inner container at the time of delivery from us.)

Safety

(1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.

(2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or

the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature. If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability. To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity

etc., exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- Terminal electrode sections.